



Typical technical values for PankaTray

Property / Unit	Tolerance								Standards
Grammage, g/m ²	±4%	250	290*	350*	365*	420*	460	500*	ISO 536
Thickness, µm	±5%	335	390	460	505	550	620	650	ISO 534
Surface Smoothness, Bendtsen, ml/min, Top		500	500	500	700	700	700	900	ISO 8791
Bending moment Taber 15° MD, mNm	-15%	12	14	28	32	44	55	65	ISO 2493
Bending moment Taber 15° CD, mNm	-15%	6	6.5	11	12	18	22	26	

* Grammage produced upon special request, minimum production volume 20 tonnes

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

PankaTray is NOT in regular monthly production

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Scott bond, J/m ²	>200	250	TAPPI 569
ISO Brightness D65/10°, Top	>80	85	ISO 2470-1
Moisture, %	±1.0	10.0	ISO 287
Stretch, CD, %	>3.5	5	SCAN-P38:80

➤ For more information contact your local sales representatives or

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