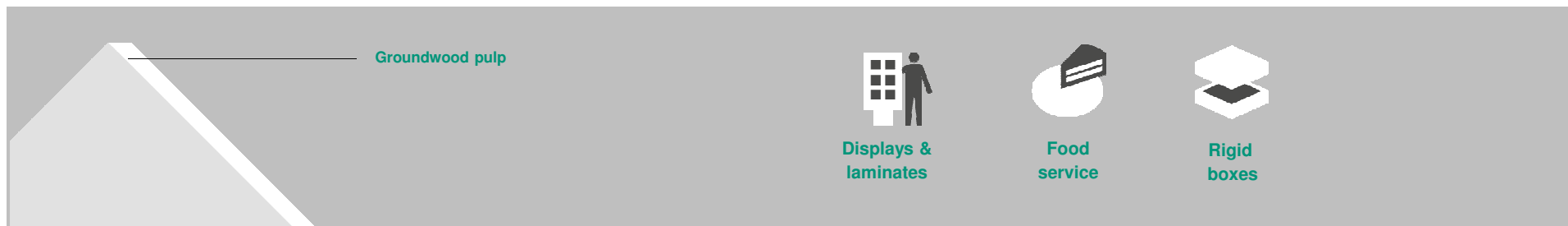


PankaMax Solid Groundwood Board with maximized bulk

Technical specifications



Typical technical values for PankaMax

Property / Unit	Tolerance													Standards
Grammage, g/m ²	±5%	210*	290	340**	370	400	460	480**	520**	570	630	650	ISO 536	
Thickness, µm	±5%	500	750	850	970	1050	1200	1260	1350	1500	1650	1750	ISO 534	

* Grammage produced upon special request, minimum production volume 20 tonnes

** Grammage produced upon special request, minimum production volume 10 tonnes

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	±1.5	7.5	ISO 287
Scott Bond, J/m ²	>100	100	TAPPI 569
Cobb 60 s top, g/m ²		30	ISO 535
Cobb 60 s reverse, g/m ²		30	ISO 535
pH of Aqueous Extract		7.5 – 10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

Substances from 460 to 650 g/m² produced all fiber layers hard sized as standard, Cobb 30 min < 90 g/m²
For other substances hard sizing available on request

> For more information contact your local sales representatives or

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All properties according to Pankakoski Mill measurements tested in manufacturing conditions
Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.
In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

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Cancels 20/2015